

Designation	EN	UNS	AISI	LMSA
X10CrNi18-8	1.4310	S30100	301	D100

Chemical composition (Weight %)

Fe	C	Cr	Ni	Si	Mn	P	S	Mo	N
Balance	0.05-0.15	16.0-19.0	6.0-9.5	≤ 2.0	≤ 2.0	≤ 0.045	≤ 0.015	≤ 0.80	≤ 0.110

In order to achieve maximum homogeneity and consistent quality, the actual tolerances on both alloy components and impurities are significantly tighter and more precisely defined than the standard composition indicated.

Main technical properties and features

The tensile strengths of austenitic stainless steels are average but can be increased considerably, for certain types, by cold rolling. The 1.4310, X10CrNi18-8, is the most widely used stainless steel for the production of springs. It reaches very high mechanical strength through cold working. Its austenitic structure is rather unstable and its corrosion resistance is lower than, for example, that of the 1.4435, 316L, or of the 1.4301, X5CrNiMo 18-10. An increase of the mechanical strength of the 1.4310, X10CrNi18-8, by more than 250 N/mm² can be achieved by tempering at 280 to 420°C after having been highly cold worked. This tempering is interesting in that it also increases the fatigue strength limit.

Lamineries MATTHEY SA proposes a special version of the 1.4310: the 1.4310.4. Its chemical composition has been adapted in order to increase the reaction to work hardening (Ni content between 6.4 and 6.6%). 1.4310.4 is also specially cast in order to avoid unwanted inclusions: The 1.4310.4 is especially suitable for demanding spring applications such as the manufacturing of snap domes.

Typical manufacturing range

		Thickness (mm)	Width (mm)	Length (mm)
Rolled products	Strip in coils ¹⁾	0.010 – 0.400	1.5 - 200.0	-
	Strip as sheets in ¹⁾	0.015 – 0.400	10.0 - 200.0	100 - 3000

1) Not all our production possibilities are presented here. Other dimensions or other product forms available upon request. Certain combinations of thicknesses and widths are not possible.

Mechanical properties of strips

Temper		Rm (N/mm ²)	HV
C700 ¹⁾	soft	690 - 900	170 - 250
C1300 ¹⁾	½ hard	1300 - 1550	390 - 480
C1500 ¹⁾	hard	1500 - 1800	410 - 520
C1700 ¹⁾	extra hard	≥ 1700	≥ 450

1) These tempers do not correspond exactly to the EN 10151 standard and are only indicative.

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Physical properties

Modulus of elasticity	kN/mm ²	195 ¹
Poisson ratio		0.29
Density	kg/dm ³	7.90
Melting point / Melting range	°C	1400-1450
Linear dilatation coefficient (20-300°C)	10 ⁻⁶ /°C	16.8
Thermal conductivity at 20°C	W/m °K	14.7
Electrical resistivity	μΩcm	70
Electrical conductivity	MS/m	1.4
Specific heat at 20°C	J/(kg K)	460
Magnetic properties		Amagnetic in soft temper ²
Permeability		μ = 1.002 - 1.004

- ¹ The Modulus of elasticity of 1.4310 varies slightly with the amount of cold working and depends, therefore, on the temper as well as the direction of measurement, longitudinal or transverse to the rolling direction. In the longitudinal direction, the Young's Modulus decreases from approx. 205 kN/mm² in the annealed temper to 185 kN/mm² for a cold working of about 40% (Rm approx. 1400-1600N/mm²) and then increases gradually with further cold working. In all cases, the tempering process will increase the Young's Modulus and decrease its tendency to change as a function of cold working.
- ² The magnetic permeability increases very quickly with the cold working and the mechanical resistance.

Typical uses

Stainless steel 1.4310 is often used for the manufacturing of springs and other products requiring a good fatigue resistance such as connector components, electric switch blades, watch components, certain types of knives etc.

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Tolerances

Thickness	Thickness (mm)		Lamineries MATTHEY SA		
	≥	<	LMSA Standard	LMSA Precision	LMSA Extreme
		0.025	-	-	-
	0.025	0.050	± 0.003	± 0.002	± 0.0015
	0.050	0.065	± 0.004	± 0.003	± 0.002
	0.065	0.100	± 0.006	± 0.004	± 0.003
	0.100	0.125	± 0.008	± 0.006	± 0.003
	0.125	0.150	± 0.008	± 0.006	± 0.004
	0.150	0.250	± 0.010	± 0.008	± 0.004
	0.250	0.300	± 0.012	± 0.008	± 0.005
	0.300	0.400	± 0.012	± 0.009	± 0.005
	0.400	0.500	± 0.015	± 0.010	± 0.006
	0.500	0.600	± 0.020	± 0.012	± 0.007
	0.600	0.800	± 0.020	± 0.014	± 0.007
	0.800	1.000	± 0.025	± 0.015	± 0.009
	1.000	1.200	± 0.025	± 0.018	± 0.012
	1.200	1.250	± 0.030	± 0.020	± 0.012
	1.250	1.500	± 0.035	± 0.025	± 0.014

The table shown is an outline of our typical thickness tolerances available, which are tighter than industry standards.

Our "Precision" and "Extreme" tolerances are available upon request.

Width

Our width tolerance is + 0.2 -0.0 mm (or ± 0.1 mm upon request). They are available for slit widths < 125 mm and thicknesses < 1.00 mm. Special tolerances upon request.

Camber	Width (mm)		Camber max. (mm/m)			
	>	≤	LMSA standard		LMSA extreme	
			≤ 0.5 mm	> 0.5 mm	≤ 0.5 mm	> 0.5 mm
Our tolerance "standard" respects the EN Standard 1654 (Length of measurement 1000 mm). Other tolerances upon request.	3	6	12	-	6	-
	6	10	8	10	4	5
	10	20	4	6	2	3
	20	250	2	3	1	1.5

Surface

Special surface qualities upon request

Flatness

Special requirement on the longitudinal or transversal flatness upon request